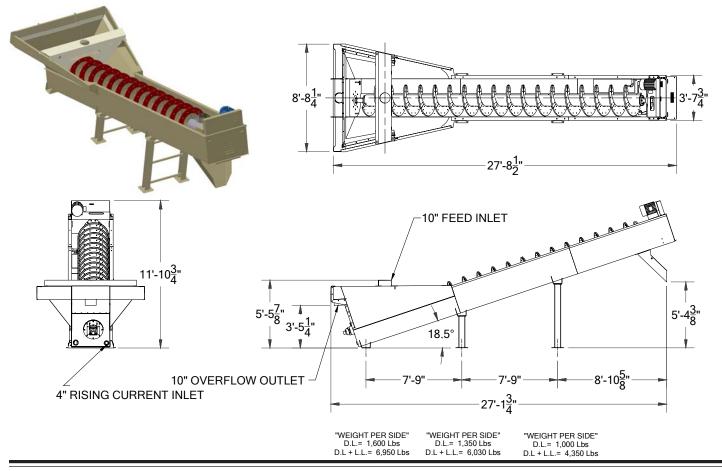


SERIES 5000 FINE MATERIAL WASHER Model 5030-25S Spec Sheet



• MAIN TANK

- 3/16" (sides & bottom) and 3/8" (rear end plate) welded plate steel construction
- Curved bottom with integral rising current manifold (4" dia. inlet)
- Large undisturbed pool area
- 15'9" of adjustable weir boards
- 1" chase water line connection
- Overflow flume with 10" dia. outlet
- 4" dia. tank drain

• SPIRAL ASSEMBLY

- Spiral pipe heavy wall 10" dia.
- Double pitch, solid flight spiral
- Standard AR steel inner wear shoes
- Standard urethane outer wear shoes (cast Ni-Hard outer wear shoes are optional)
- Greaseable, externally mounted Dodge Imperial E tail end flange bearing
- Greaseable Dodge Type E pillow block head end bearing
- Lower end seal chrome plated stainless steel wear sleeve, water tight bellows type rubber seal and secondary grease seal

• DRIVE ASSEMBLY

- High efficiency v-belt drive assembly
- TEFC motor, HP dependent upon spiral speed see "Raking & Overflow Capacity Table"
- Dodge TA-II double reduction shaft mount reducer

• CENTER FEED BOX

- 10" dia feed inlet
- Internally and externally baffled

• DISCHARGE CHUTE (optional)

Tapered discharge chute set at 45° angle to grade

• SUPPORT ASSEMBLY (optional)

Independent mid and head end support weldments with
6" wide flange columns

RISING CURRENT ACCESSORIES (optional)

 Externally mounted manifold with 4" butterfly flow control valve, 4" swing check valve, 0-100 psi pressure gauge and 1" gate valve and plumbing to the chase water connection

• PHYSICAL/OPERATING CHARACTERISTICS

- Feed Material Size minus 3/8"
- Angle of Operation 18.5°
- Capacity up to 75 tph
- Shaft Speed up to 25 rpm
- Water Requirements up to 550 gpm
- Operational Dim. 27'9" long x 8'8" wide x 11'11" high
- Loads Approx. Dead Load = 7,900 lbs.
 - Approx. Live Load = 26,760 lbs. Approx. Total Load = 34,660 lbs.

RAKING & OVERFLOW CAPACITY TABLE

	% SCREW	SPIRAL	MINIMUM	OVERFLOW CAPACITIES		
CAPACITY	SPEED	SPEED	MOTOR HP	(GPM)		
(TPH)	(RPM)	(RPM)	(REQ'D)	100 MESH	150 MESH	200 MESH
75	100%	25	10			
55	75%	19	10	550	275	150
38	50%	13	7.5			
18	25%	7	5			

PERCENT SCREW SPEED VS. PERCENT FINES IN PRODUCT

% SCREW SPEED (RPM)	% PASSING 50 MESH	% PASSING 100 MESH	% PASSING 200 MESH
100%	15	2	0
75%	20	5	0
50%	30	10	3
25%	50	25	8

NOTE: Specifications are subject to change without notice.

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